

Date: Tuesday, 03/03/2009 4:17:29 PM
 User: Julie Dawson

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : HARNESS ASSEMBLY |
| Job Number : 46290 | |
| Estimate Number : 12854 | |
| P.O. Number : | Part Number : D412702101B |
| This Issue : 03/03/2009 S.O. No. : | Drawing Number : ICA 412-702 P79 R 3 |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : 3 |
| Previous Run : 46075 | Material : |
| Written By : | Due Date : 16/03/2009 Qty: 2 Um: Each |
| Checked & Approved By : <u>JUD 09.03.04</u> | |
| Comment : est rev A 07.05.10 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|--------|---------|
| 1.0 | D35737 | Adapter |
|-----|--------|---------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

ADAPTER

batch: P31864

scf

| | | |
|-----|----------|------------------|
| 2.0 | D3579046 | Shoulder Harness |
|-----|----------|------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

SHOULDER HARNESS RH

batch: 45572

scf

| | | |
|-----|-----|------|
| 3.0 | K62 | CLIP |
|-----|-----|------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLIP

batch: M106486

scf

| | | |
|-----|-------------|-------|
| 4.0 | MS24693S272 | Screw |
|-----|-------------|-------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch: M110123

scf

| | | |
|-----|-------------|--------|
| 5.0 | AN960JD10LL | Washer |
|-----|-------------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M19600

9/3/4

ax
scf

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 03/03/2009 4:17:29 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 46290

Part Number: D412702101B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



(26)

Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Nut

batch:

M/10397

9/3/10

SD

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

09/03/10 (2)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SD 09/03/10 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



(26)

Comment: PACKAGING RESOURCE #1

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-101B CHG001

Location:

274

PPP Rev:

9/3/10

SD

10.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/11

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 09-03-11

Dart Aerospace Ltd

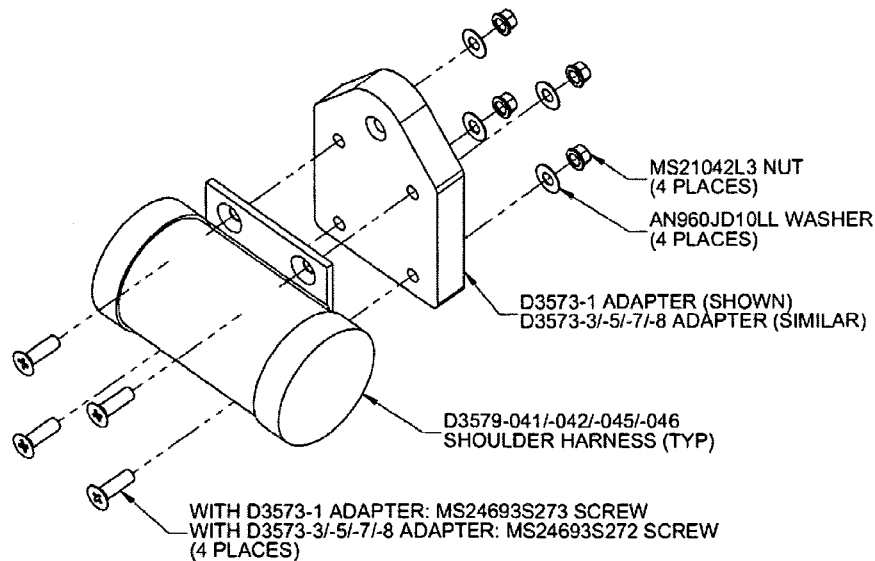
| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

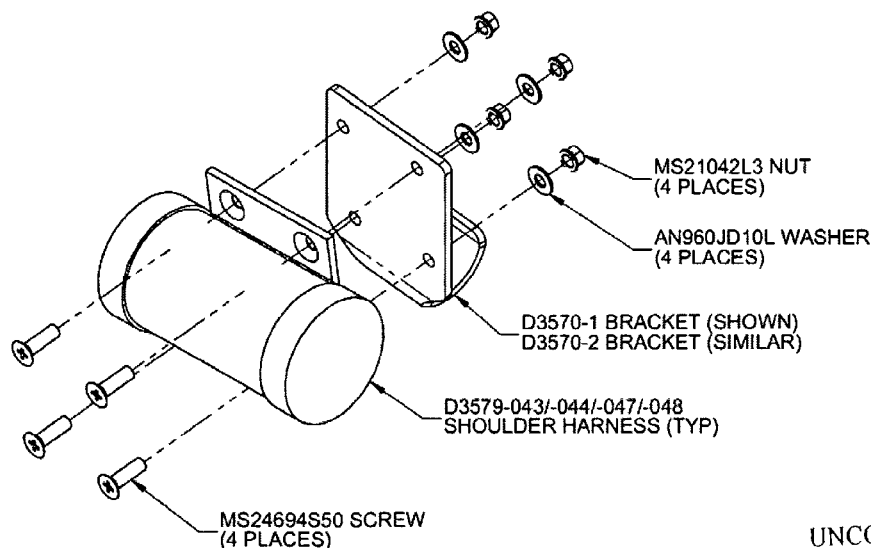
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 46290

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR
COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.